# **Converting to low NOx**



### **NOTICE:** Low NOx

- ► The Low NOx performance is achieved by changing the code plug.
- ▶ No adjustments need to be made.

The boiler can be converted to a "Low NOx" version.



### **CAUTION:**

► ISOLATE THE MAINS ELECTRICAL SUPPLY BEFORE STARTING ANY WORK AND OBSERVE ALL RELEVANT SAFETY PRECAUTIONS.

The Greenstar i junior combi boilers require a new code plug to convert them to low NOx variants.

Each conversion kit is specific to the boiler size, refer to the table below.

Boiler type	Gas type	Code plug no.
24kW i junior kit	NG	1138
28kW i junior kit	NG	1139

Table 1 Code plug number

## Access to code plug

- ▶ Remove boiler casing to access control panel.
- 1. Remove the screw securing the control panel.
- 2. Lower the control panel into the horizontal service position.
- 1. Referring to figure 1, unscrew the three screws in the control panel.
- 2. Remove the connections cover.

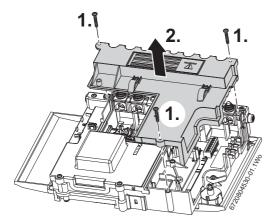


Fig. 1 Removing the connection cover

▶ Identify ST18, the code plug and connector.

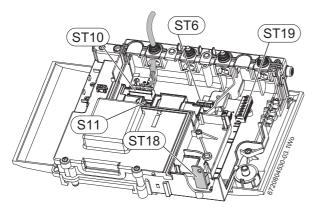


Fig. 2 Control box internal view

- 1. Refer to figure 3 and remove the code plug from the controller, cut the tie securing the plug to the boiler chassis and discard the plug and tie.
- 2. The new code plug, tie and low NOx labels are found in the kit.

  Fit the code plug from the kit, making sure that code plug is secured to the boiler chassis with the new tie.
- ► Confirm that the number on the code plug corresponds to the boiler type in table 1.
- ► Replace the control panel cover.
- ▶ Move the control panel into the operational position and secure.
- ► Replace the boiler casing.

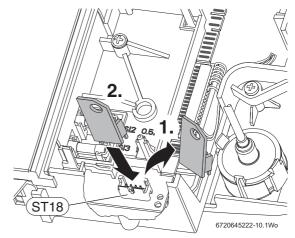


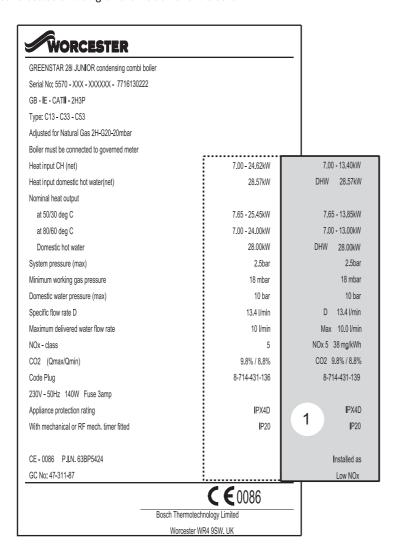
Fig. 3 Remove and replace the code plug

6 720 802 049 (2013/04)

Product Name Part No.

# Update boiler data label

The boiler data label is located on the right-hand inside wall of the boiler.



7.00 - 13.40kW DHW 28.57kW 7.65 - 13.85kW 7 00 - 13 00kW DHW 28.00kW 2.5bar 18 mbar 10 bar D 13.4 l/min Max 10.0 I/min NOx 5 38 mg/kWh CO2 9.8% / 8.8% 8-714-431-139 IPX4D **I**P20 1 Installed as Low NOx 2 3 GREENSTAR 28i JUNIOR Combi Mk V Condensing boiler Low Nox GC Nr. 47-311-87 N.G. 3 718 681 101 (2013/04)

6720802049-01.1Wo

Fig. 4 Low NOx data label

► To update the data label to show the "Low NOx" variant data, peel off the larger portion (1) of the green label and apply over the data label to cover the original data in the area of the dotted rectangle as shown on figure 4.

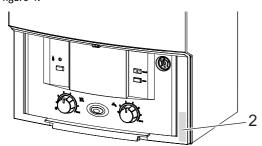


Fig. 5 Low NOx boiler identification label location

- ► To identify the boiler as a "Low NOx" variant, peel off the smaller portion (2) of the green label and apply to the bottom right corner of the fascia as shown in figure 5.
- ▶ The other portion of the label (3) can be discarded.

